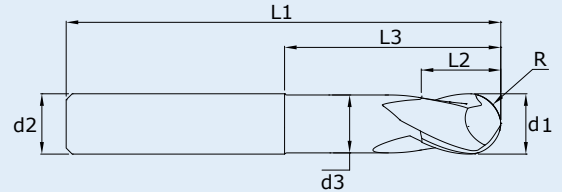
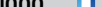


Solid carbide ball nose end mills - Almold
VHM - Radiusfräser - Almold
Fraises a rayon carbure - Almold
Karbür Küre Freze - Almold



F	G	1000	R	2	M	14	A	50	D	072
END MILL	MG-07		DIN 6528							
TYPE	QUALITY	DIAMETER	NORM	FLUTES	SHAFT TYPE	FLUTE LENGTH	HELICAL	RADIUS	COATED	FULL LENGTH

d1(e8)	L2	d3	L3	L1	d2(h6)	Z	R	CNC R	Uncoated Code	Price (Euro)	Coated Code	Price (Euro)
4	6	3,8	25	50	4	2	2	1,986	FG0400R2M06A20B050		FG0400R2M06A20D050	
5	7	4,8	25	50	5	2	2.5	2,486	FG0500R2M07A25B050		FG0500R2M07A25D050	
6	8	5,7	28	57	6	2	3	2,986	FG0600R2M08A30B057		FG0600R2M08A30D057	
8	10	7,6	32	63	8	2	4	3,982	FG0800R2M10A40B063		FG0800R2M10A40D063	
10	14	9,5	36	72	10	2	5	4,982	FG1000R2M14A50B072		FG1000R2M14A50D072	
12	16	11,5	42	83	12	2	6	5,977	FG1200R2M16A60B083		FG1200R2M16A60D083	
14	18	13,5	42	83	14	2	7	6,977	FG1400R2M18A70B083		FG1400R2M18A70D083	
16	20	15,5	46	92	16	2	8	7,977	FG1600R2M20A80B092		FG1600R2M20A80D092	
18	22	17,5	46	92	18	2	9	8,977	FG1800R2M22A90B092		FG1800R2M22A90D092	
20	24	19,5	52	104	20	2	10	9,972	FG2000R2M24A10B104		FG2000R2M24A10D104	

			AL			CU			GRAPHIT		
			1.7139 - 1.7262			1.8509 - 1.2713					
			1.7311 - 1.7323			1.2714 - 1.2718					
			Vc=450 m/dk.			Vc=400 m/dk.			Vc=600 m/dk.		
d1	q _p	a _e	fz	n	V _f	fz	n	V _f	fz	n	V _f
4	2,0	0,40	0,040	35828	2866	0,030	31847	1911	0,040	47771	3822
5	2,5	0,50	0,050	28662	2866	0,040	25478	2038	0,050	38217	3822
6	3,0	0,60	0,060	23885	2866	0,050	21231	2123	0,060	31847	3822
8	4,0	0,80	0,080	17914	2866	0,070	15924	2229	0,080	23885	3822
10	5,0	1,00	0,100	14331	2866	0,090	12739	2293	0,100	19108	3822
12	6,0	1,20	0,120	11943	2866	0,110	10616	2335	0,120	15924	3822
14	7,0	1,40	0,140	10237	2866	0,120	9099	2184	0,140	13649	3822
16	8,0	1,60	0,160	8957	2866	0,140	7962	2229	0,160	11943	3822
18	9,0	1,80	0,180	7962	2866	0,160	7077	2265	0,180	10616	3822
20	10,02	0,200	0,200	7166	2866	0,180	6369	2293	0,200	9554	3822