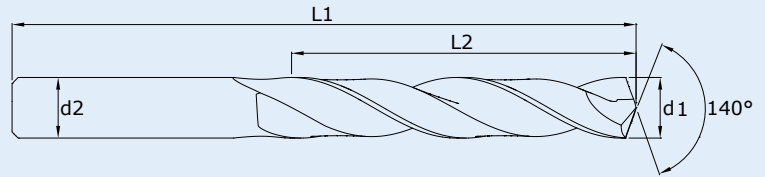
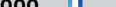
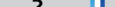
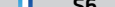
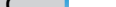


Solid carbide 5D drills
VHM - 5D Bohrer
Forets Hélicoïdaux 5D en carbure
Karbür 5D Matkap



B	E	1000	B	2	C	61	A	S6	N	103	C
DRILL	MG-10		DIN 6537K 5D								
TYPE	QUALITY	DIAMETER	NORM	FLUTES	SHAFT TYPE	FLUTE LENGTH	HELICAL	EDGE ANGEL	COATED	FULL LENGTH	WATER HOLE

d1(m7)	L2	L1	d2(h6)	Z	CoatedCode	Price(Euro)	Coolant Holes Coated Code	Price(Euro)
4,20	36	74	6	2	BE0420B2C36AS6N074			
4,50	36	74	6	2	BE0450B2C36AS6N074			
5,00	44	82	6	2	BE0500B2C44AS6N082			
5,50	44	82	6	2	BE0550B2C44AS6N082			
6,00	44	82	6	2	BE0600B2C44AS6N082		BE0600B2C44AS6N082C	
6,50	53	91	8	2	BE0650B2C53AS6N091		BE0650B2C53AS6N091C	
6,80	53	91	8	2	BE0680B2C53AS6N091		BE0680B2C53AS6N091C	
7,00	53	91	8	2	BE0700B2C53AS6N091		BE0700B2C53AS6N091C	
7,50	53	91	8	2	BE0750B2C53AS6N091		BE0750B2C53AS6N091C	
8,00	53	91	8	2	BE0800B2C53AS6N091		BE0800B2C53AS6N091C	
8,50	61	103	10	2	BE0850B2C61AS6N103		BE0850B2C61AS6N103C	
9,00	61	103	10	2	BE0900B2C61AS6N103		BE0900B2C61AS6N103C	
9,50	61	103	10	2	BE0950B2C61AS6N103		BE0950B2C61AS6N103C	
10,00	61	103	10	2	BE1000B2C61AS6N103		BE1000B2C61AS6N103C	
10,20	71	118	12	2	BE1020B2C71AS6N118		BE1020B2C71AS6N118C	
10,50	71	118	12	2	BE1050B2C71AS6N118		BE1050B2C71AS6N118C	
11,00	71	118	12	2	BE1100B2C71AS6N118		BE1100B2C71AS6N118C	
11,50	71	118	12	2	BE1150B2C71AS6N118		BE1150B2C71AS6N118C	
12,00	71	118	12	2	BE1200B2C71AS6N118		BE1200B2C71AS6N118C	
12,50	77	124	14	2	BE1250B2C77AS6N124		BE1250B2C77AS6N124C	
13,00	77	124	14	2	BE1300B2C77AS6N124		BE1300B2C77AS6N124C	
13,50	77	124	14	2	BE1350B2C77AS6N124		BE1350B2C77AS6N124C	
14,00	77	124	14	2	BE1400B2C77AS6N124		BE1400B2C77AS6N124C	
14,50	83	133	16	2	BE1450B2C83AS6N133		BE1450B2C83AS6N133C	
15,00	83	133	16	2	BE1500B2C83AS6N133		BE1500B2C83AS6N133C	
16,00	83	133	16	2	BE1600B2C83AS6N133		BE1600B2C83AS6N133C	
17,00	93	143	18	2	BE1700B2C93AS6N143		BE1700B2C93AS6N143C	
18,00	93	143	18	2	BE1800B2C93AS6N143		BE1800B2C93AS6N143C	
19,00	101	153	20	2	BE1900B2C10AS6N153		BE1900B2C10AS6N153C	
20,00	101	153	20	2	BE2000B2C10AS6N153		BE2000B2C10AS6N153C	

	HRC 20-30			HRC 30-40			INOX			GG			AL			CU			TITAN			< 52 HRC		
	1.0050-2			1.5864			1.4405			0.6035			3.2151			2.1247			3.7035			1.3255		
	1.0060-2			1.6580			1.4460			0.7080			3.2373			2.0580			3.7055			1.3265		
	1.0070-2			1.7225			1.4505			0.8055			3.2382			2.0598			3.7065			1.3333		
	Vc=100 m/dk.			Vc=80 m/dk.			Vc=70 m/dk.			Vc=130 m/dk.			Vc=300 m/dk.			Vc=210 m/dk.			Vc=60 m/dk.			Vc=45 m/dk.		
d1	fz	n	Vf	fz	n	Vf	fz	n	Vf	fz	n	Vf	fz	n	Vf	fz	n	Vf	fz	n	Vf	fz	n	Vf
5	0,04	4140	331	0,010	3503	70	0,005	2229	22	0,02	3822	153	0,14	9554	2675	0,05	7006	701	0,010	1592	32	0,005	1274	13
6	0,05	3450	345	0,012	2919	70	0,006	1858	22	0,03	3185	191	0,18	7962	2866	0,06	5839	701	0,010	1327	27	0,005	1062	11
7	0,05	2957	296	0,015	2502	75	0,007	1592	22	0,03	2730	164	0,22	6824	3003	0,06	5005	601	0,010	1137	23	0,006	910	11
8	0,06	2588	311	0,018	2190	79	0,008	1393	22	0,04	2389	191	0,25	5971	2986	0,07	4379	613	0,012	995	24	0,006	796	10
9	0,06	2300	276	0,020	1946	78	0,009	1239	22	0,04	2123	170	0,30	5308	3185	0,07	3892	545	0,012	885	21	0,007	708	10
10	0,07	2070	290	0,020	1752	70	0,010	1115	22	0,05	1911	191	0,34	4777	3248	0,08	3503	561	0,015	796	24	0,007	637	9
12	0,08	1725	276	0,030	1460	88	0,020	929	37	0,06	1592	191	0,42	3981	3344	0,10	2919	584	0,018	664	24	0,008	531	9
13	0,08	1592	255	0,030	1347	81	0,020	857	34	0,06	1470	176	0,46	3675	3381	0,10	2695	539	0,018	612	22	0,009	490	9
14	0,09	1479	266	0,035	1251	88	0,030	796	48	0,07	1365	191	0,50	3412	3412	0,15	2502	751	0,020	569	23	0,009	455	8
15	0,09	1380	248	0,040	1168	93	0,030	743	45	0,07	1274	178	0,54	3185	3440	0,15	2336	701	0,020	531	21	0,010	425	9
16	0,10	1294	259	0,040	1095	88	0,040	697	56	0,08	1194	191	0,58	2986	3463	0,20	2190	876	0,020	498	20	0,010	398	8
18	0,10	1150	230	0,045	973	88	0,040	619	50	0,08	1062	170	0,62	2654	3291	0,20	1946	779	0,024	442	21	0,012	354	9
20	0,10	1035	207	0,045	876	79	0,050	557	56	0,09	955	172	0,66	2389	3153	0,25	1752	876	0,028	398	22	0,012	319	8