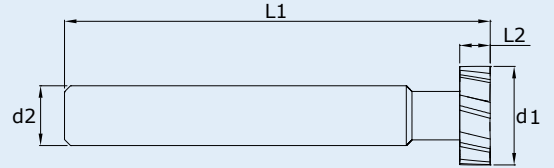


Solid carbide T Slotting End mills
VHM - T - Fräser
Fraises "T" en carbure
Karbür T Freze



T	S	3250	G	2	C	06	B	00	N	071
T-SLOT END MILL	MG-10		DIN 850		DIN 1835				nAco Multilayer	
TYPE	QUALITY	DIAMETER	NORM	FLUTES	SHAFT TYPE	FLUTE LENGTH	HELICAL	CHAMFER	COATED	FULL LENGTH

d1(e8)	L2	L1	d2(h6)	Z	Uncoated Code	Price (Euro)	Coated Code	Price (Euro)
4,5	1	50	6	6	TS0450G6C01G00B050		TS0450G6C01G00N050	
7,5	1,5	50	6	6	TS0750G6C15G00B050		TS0750G6C15G00N050	
7,5	2	50	6	6	TS0750G6C02G00B050		TS0750G6C02G00N050	
10,5	2	50	6	6	TS1050G6C02G00B050		TS1050G6C02G00N050	
10,5	2,5	50	6	6	TS1050G6C25G00B050		TS1050G6C25G00N050	
10,5	3	50	6	6	TS1050G6C03G00B050		TS1050G6C03G00N050	
13,5	3	56	10	8	TS1350G8C03G00B056		TS1350G8C03G00N056	
13,5	4	56	10	8	TS1350G8C04G00B056		TS1350G8C04G00N056	
16,5	3	56	10	8	TS1650G8C03G00B056		TS1650G8C03G00N056	
16,5	4	56	10	8	TS1650G8C04G00B056		TS1650G8C04G00N056	
16,5	5	56	10	8	TS1650G8C05G00B056		TS1650G8C05G00N056	
19,5	3	63	10	10	TS1950G0C03G00B063		TS1950G0C03G00N063	
19,5	4	63	10	10	TS1950G0C04G00B063		TS1950G0C04G00N063	
19,5	5	63	10	10	TS1950G0C05G00B063		TS1950G0C05G00N063	
22,5	4	63	10	10	TS2250G0C04G00B063		TS2250G0C04G00N063	
22,5	5	63	10	10	TS2250G0C05G00B063		TS2250G0C05G00N063	
22,5	6	63	10	10	TS2250G0C06G00B063		TS2250G0C06G00N063	
25,5	5	63	10	10	TS2550G0C05G00B063		TS2550G0C05G00N063	
25,5	6	63	10	10	TS2550G0C06G00B063		TS2550G0C06G00N063	
25,5	7	63	10	10	TS2550G0C07G00B063		TS2550G0C07G00N063	
25,5	8	63	10	10	TS2550G0C08G00B063		TS2550G0C08G00N063	
28,5	5	63	10	10	TS2850G0C05G00B063		TS2850G0C05G00N063	
28,5	6	63	10	10	TS2850G0C06G00B063		TS2850G0C06G00N063	
28,5	7	63	10	10	TS2850G0C07G00B063		TS2850G0C07G00N063	
28,5	8	63	10	10	TS2850G0C08G00B063		TS2850G0C08G00N063	
32,5	5	71	12	12	TS3250G2C05G00B071		TS3250G2C05G00N071	
32,5	6	71	12	12	TS3250G2C06G00B071		TS3250G2C06G00N071	
32,5	8	71	12	12	TS3250G2C08G00B071		TS3250G2C08G00N071	
45,5	10	71	12	12	TS4550G2C10G00B071		TS4550G2C10G00N071	

	HRC 20-30	HRC 30-40	INOX	GG	AL	CU	TITAN	< 52 HRC
	1.0050-2 1.0060-2 1.0070-2	1.5864 1.6580 1.7225	1.4405 1.4460 1.4505	0.6035 0.7080 0.8055	3.2151 3.2373 3.2382	2.1247 2.0580 2.0598	3.7035 3.7055 3.7065	1.3255 1.3265 1.3333
	Vc=80 m/dk.	Vc=70 m/dk.	Vc=50 m/dk.	Vc=60 m/dk.	Vc=150 m/dk.	Vc=120 m/dk.	Vc=40 m/dk.	Vc=30 m/dk.
d1 x L2	fz n Vf	fz n Vf	fz n Vf	fz n Vf	fz n Vf	fz n Vf	fz n Vf	fz n Vf
13.5 x 4	0,003 1885 5xZ	0,003 1650 5xZ	0,003 1180 4xZ	0,003 1415 4xZ	0,003 3540 11xZ	0,003 2830 9xZ	0,003 945 3xZ	0,003 710 2xZ
16.5 x 5	0,003 1545 5xZ	0,003 1350 4xZ	0,003 970 3xZ	0,003 1160 4xZ	0,003 2900 9xZ	0,003 2320 7xZ	0,003 770 3xZ	0,003 580 2xZ
19.5 x 5	0,004 1305 5xZ	0,004 1145 5xZ	0,004 820 3xZ	0,004 980 4xZ	0,004 2450 10xZ	0,004 1960 8xZ	0,004 650 3xZ	0,004 490 2xZ
22.5 x 6	0,005 1135 6xZ	0,005 990 5xZ	0,005 710 4xZ	0,005 850 4xZ	0,005 2120 11xZ	0,005 1700 9xZ	0,005 570 3xZ	0,005 430 2xZ
25.5 x 8	0,006 1000 6xZ	0,006 875 5xZ	0,006 625 4xZ	0,006 750 5xZ	0,006 1870 11xZ	0,006 1500 9xZ	0,006 500 13xZ	0,006 380 3xZ
28.5 x 8	0,008 900 7xZ	0,008 785 6xZ	0,008 560 5xZ	0,008 670 5xZ	0,008 1680 14xZ	0,008 1340 11xZ	0,008 450 4xZ	0,008 340 3xZ
32.5 x 8	0,010 785 8xZ	0,010 690 7xZ	0,010 500 5xZ	0,010 590 6xZ	0,010 1470 15xZ	0,010 1180 12xZ	0,010 400 4xZ	0,010 300 3xZ