

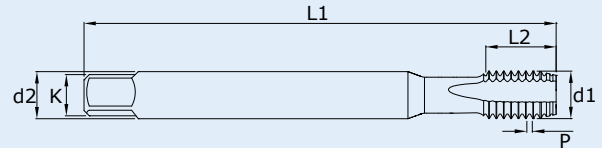
Solid carbide Taps - Alu
VHM - Gewindebohrer - Alu
Taraud en carbure - Alu
Karbür Kılavuz - Alu



K	G	M	100	150	R	1	M	A	N	100
TAP	MG-07	DIN 371								
TYPE	QUALITY	NORM	DIAMETER	PITCH	RIGHT		MACHINE	HELICAL	COATED	FULL LENGTH

M(d1)	P	L1	L2	d2(h6)	K	Z	Uncoated Code	Price (Euro)	Coated Code	Price (Euro)
M4	0,70	63	7	4,5	3,4	3	KGM040070R1MAB063		KGM040070R1MAN063	
M5	0,80	70	9	6,0	4,9	3	KGM050080R1MAB070		KGM050080R1MAN070	
M6	1,00	80	10	6,0	4,9	3	KGM060100R1MAB080		KGM060100R1MAN080	
M8	1,25	90	12	8,0	6,2	3	KGM080125R1MAB090		KGM080125R1MAN090	
M10	1,50	100	14	10,0	8,0	3	KGM100150R1MAB100		KGM100150R1MAN100	
M12	1,75	110	16	12,0	9,0	3	KGM120175R1MAB110		KGM120175R1MAN110	

Solid carbide Taps - Hard
VHM - Gewindebohrer - Hart
Taraud en carbure - Dure
Karbür Kılavuz - Sert



K	H	M	100	150	R	1	M	G	N	100
TAP	MG-08	DIN 371								
TYPE	QUALITY	NORM	DIAMETER	PITCH	RIGHT		MACHINE	HELICAL	COATED	FULL LENGTH

M(d1)	P	L1	L2	d2(h6)	K	Z	Coated Code	Price (Euro)
M4	0,70	63	7	4,5	3,4	3	KHM040070R1MGN063	
M5	0,80	70	9	6,0	4,9	3	KHM050080R1MGN070	
M6	1,00	80	10	6,0	4,9	3	KHM060100R1MGN080	
M8	1,25	90	12	8,0	6,2	3	KHM080125R1MGN090	
M10	1,50	100	14	10,0	8,0	3	KHM100150R1MGN100	
M12	1,75	110	16	12,0	9,0	3	KHM120175R1MGN110	

	HRC 20-30	HRC 30-40	INOX	GG	AL	CU	TITAN	< 52 HRC
				0.6035 0.7080 0.8055	3.2151 3.2373 3.2382	2.1247 2.0580 2.0598		1.3255 1.3265 1.3333
				Vc=60 m/dk.	Vc=80 m/dk.	Vc=55 m/dk.		Vc=15 m/dk.
d1				n P Vf	n P Vf	n P Vf		n P Vf
4				4750 0,70 3325	6350 0,70 4445	4300 0,70 3010		1200 0,70 840
5				3800 0,80 3040	5100 0,80 4080	3500 0,80 2800		950 0,80 760
6				3180 1,00 3180	4250 1,00 4250	3000 1,00 3000		800 1,00 800
8				2388 1,25 2985	3100 1,25 3875	2200 1,25 2750		600 1,25 750
10				1910 1,50 2865	2500 1,50 3750	1750 1,50 2625		500 1,50 750
12				1590 1,75 2782	2100 1,75 3675	1450 1,75 2537		400 1,75 700